

Part Number: PTS18-33070

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Stainless Steel Exhaust Tip
2	1	Stainless Steel Clamp
3	1	Installation Instructions

Hardware Bag Contents

Item #	Quantity Reqd.	Description
None		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
None		

Conflicts

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Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
Tape Measure	Metric
Ratchet	
Socket	8 mm Socket
Torque Wrench	¼ inch Drive, lbf-in Scale (e.g. 0 – 100 lbf-in)
Rubber Mallet	
Non-scratch Cloth	
Special Chemicals	
Glass Cleaner Approved Cleaner	Dealer Installed 3M™ Prep Solvent-70

General Applicability

4 Cylinder Models Only

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	





*Mandatory

NOTE: Part number of this accessory may not be the same as the part number shown.

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

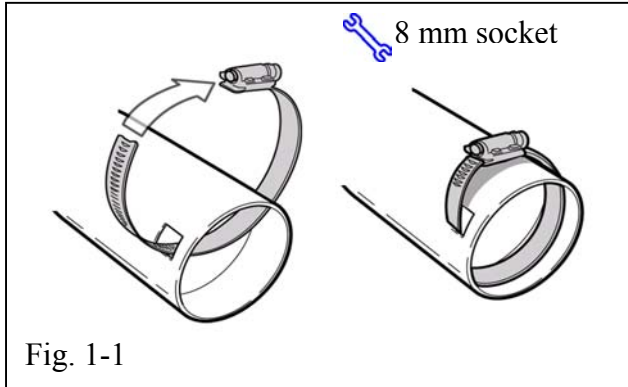
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

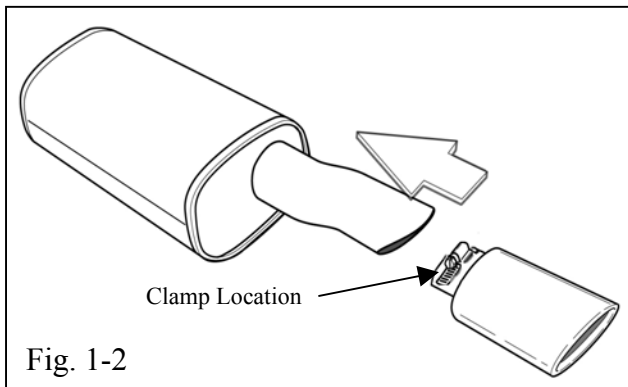
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

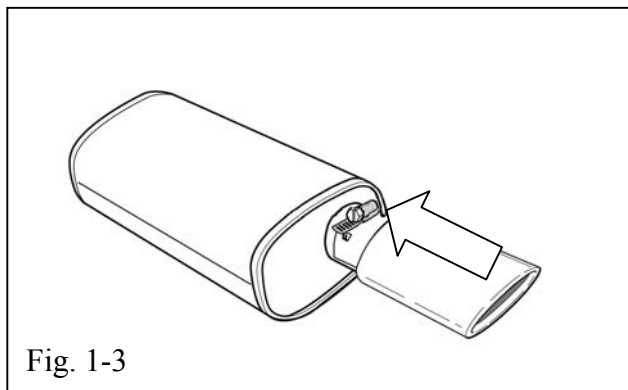


1. Installation.

- (a) Make sure the vehicle's tail pipe is free from dirt and debris.
- (b) Remove exhaust tip and clamp from the box and install the clamp onto the exhaust tip as shown. (Fig. 1-1)

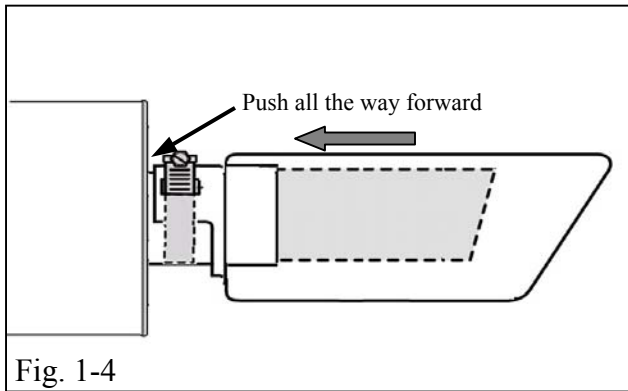


- (1) Locate the bolt of the clamp at the top of the exhaust tip inlet with the bolt facing toward the left (driver side) side of the vehicle. (Fig. 1-2)

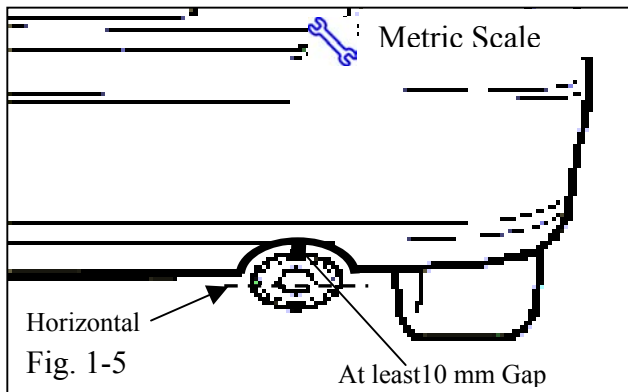


- (c) Slide the exhaust tip & clamp assembly over the tailpipe as shown. (Fig. 1-2 & 1-3)

NOTE: If the fit is tight it may require tapping the end of the exhaust tip with a rubber mallet.



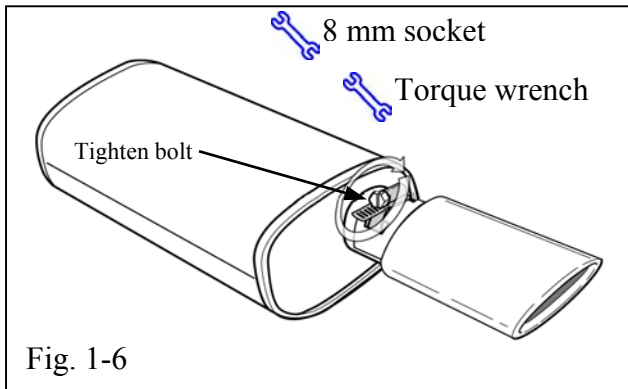
- (d) Push the exhaust tip all the way forward so that it almost touches the muffler as shown. (Fig. 1-4)



- (e) Confirm that that the distance between the exhaust tip and rear fascia is at least 10 mm as shown. (Fig. 1-5)



- (f) Align the oval tip so that is horizontal to bumper fascia as shown. (Fig. 1-5)




- (g) Once the tip is positioned correctly and the alignment seems accurate, tighten the clamp bolt making sure the bolt remains on top of the exhaust tip. (Fig. 1-6)



- (1) Torque clamp bolt to 72 lbf-in (70 lbf-in min/74 lbf-in max)
- (h) Clean exhaust tip with glass cleaner or approved cleaner and non-scratching cloth.

TOYOTA CAMRY 2007 - STAINLESS STEEL EXHAUST TIP
Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Correct part number has been installed. <input type="checkbox"/> Bolt Torque<input type="checkbox"/> Tip Alignment <input type="checkbox"/> Clearance from top of exhaust tip to bottom of bumper fascia.	<p>Verify part number on package.</p> <p>Bolt Torque should be 72 lbf-in (70 lbf-in min/74 lbf-in max)</p> <p>Oval tip should be horizontal to bumper fascia.</p> <p>At least 10 mm</p>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Rattle or vibration	<p>Start engine and check for rattle or vibration of exhaust tip.</p>