

1. Installation Precautions

➔ (a) Thoroughly clean all installation surfaces. When cleaning with soap and water solution:



(1) Always use a clean 3M lint free cloth.

(2) Shake solution well.



(3) Apply solution to cloth. Do not spray cleaning solutions directly to any vehicle surfaces. (Fig. 1-1)

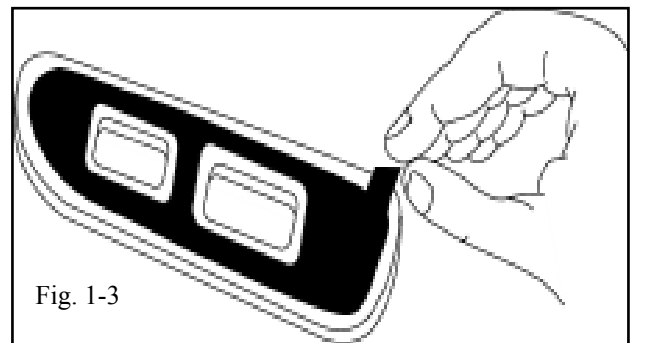
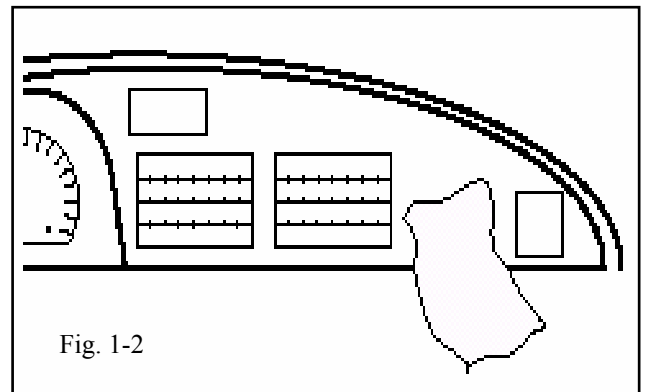
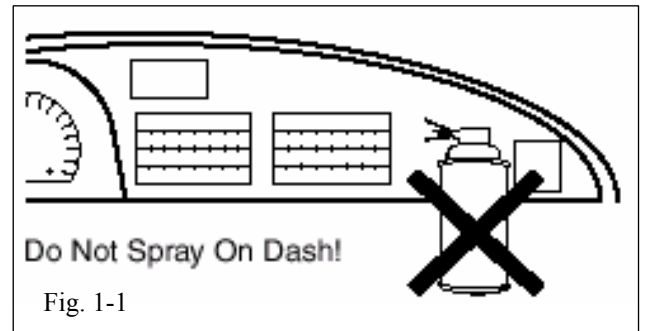
➔ (4) Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry. (Fig. 1-2)

➔ (b) Dash Appliqué must be between 60°F and 110°F (just prior to actual installation.)

➔ (c) Vehicle dash surfaces must be at or above 60°F at time of installation.

(d) Use pull-tabs to remove 3M liners. (Fig. 1-3)

➔ (1) Do not touch or allow debris or contaminants to come into contact with the adhesive backing before installation.



2. Inspection of Parts

- (a) Inspect parts prior to installation

3. Install Main IP

- ➔ (a) Warm up vehicle surfaces (as required).

- (1) Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 60°F. Keep heat gun at lowest setting, 6" from surfaces.

- (b) Remove the 3M adhesive liners from the appropriate applique. Be sure not to touch the adhesive during installation.

- (c) Using a clean water mist bottle, lightly mist adhesive of part.

- ⚠ (1) Align part uniformly to edge of factory component. **Note: inside surface of IP piece has sticker indicating top side. Installation must be right-side-up, or large gap will appear along top edge.** (Fig. 3-1)

- (2) Gently touch part into position.

- (3) Edge of appliqué should be flush to edge of factory component, +/- 1.0mm.

- (4) Once positioned, press part firmly into place by applying finger pressure. Pressure is required for adequate bond to factory component.

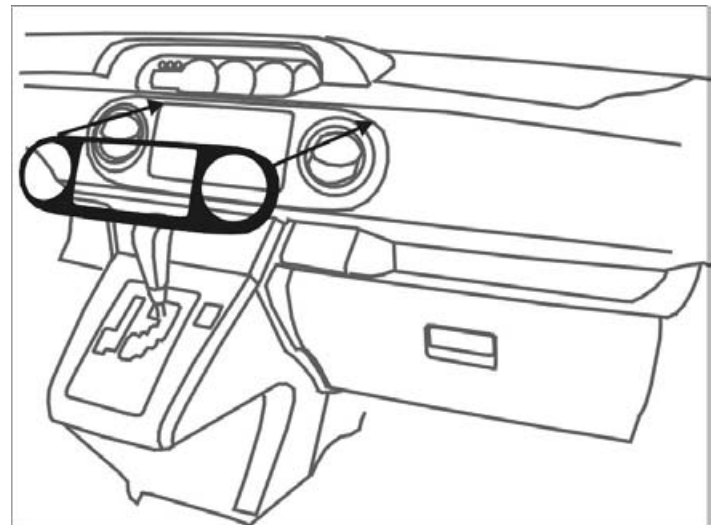


Fig. 3-1

4. Install Driver Front Door

- ➔ (a) Warm up vehicle surfaces (as required).
 - (1) Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 60°F. Keep heat gun at lowest setting, 6" from surfaces.
- (b) Remove the 3M adhesive liners from the appropriate applique. Be sure not to touch the adhesive during installation.
- (c) Using a clean water mist bottle, lightly mist adhesive of part.
- ⚠ (1) Align part uniformly to edge of factory component. (Fig. 4-1)
 - (2) Gently touch part into position.
 - (3) Edge of appliqué should be flush to edge of factory component, +/- 1.0mm.
 - (4) Once positioned, press part firmly into place by applying finger pressure. Pressure is required for adequate bond to factory component.
- (d) Repeat for Driver's Rear, Passenger Front and Rear Doors.

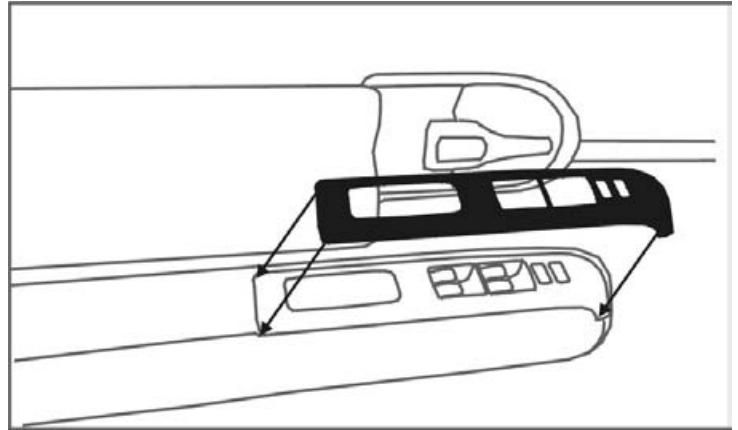


Fig. 4-1

5. Place Care Card in Glove Box

Checklist - these points **MUST** be checked to ensure a quality installation.

Check: _____

Look For: _____

Vehicle Function Checks

Check the following function buttons:

- Door windows switches
- Door lock switches

Dash Appliqué should not interfere with any button function.

Accessory Function Checks

- Dash Appliqué – Adhesive

Dash Appliqué should be securely attached to panels.