

Part Number: PTS01-52070

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Grille Insert Assembly
2	1	Installation Instructions

Hardware Bag Contents

Item #	Quantity Reqd.	Description

Additional Items Required For Installation

Item #	Quantity Reqd.	Description

Conflicts

Note:

Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses	
Special Tools	Notes
Installation Tools	Notes
Ratchet	
Socket	10mm
Trim Pry Tool	
Special Chemicals	Notes
None	

NOTE: Part number of this accessory may not be the same as the part number shown.

General Applicability

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Recommended Sequence of Application






Item #	Accessory
1	Fog Lights
2	Upgrade Grille
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.

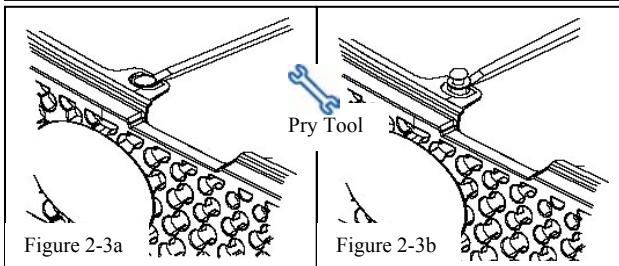
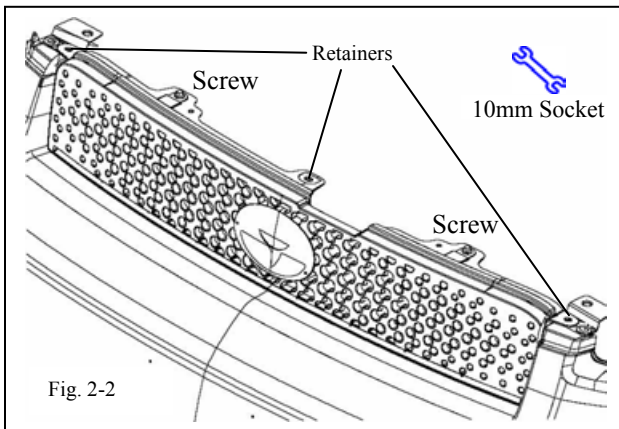
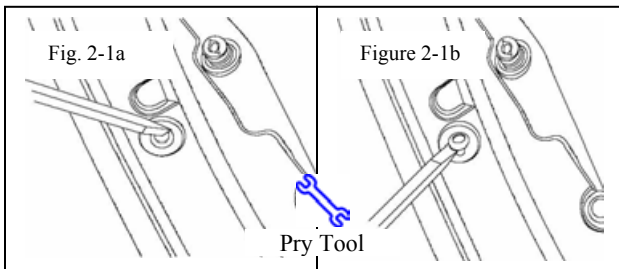
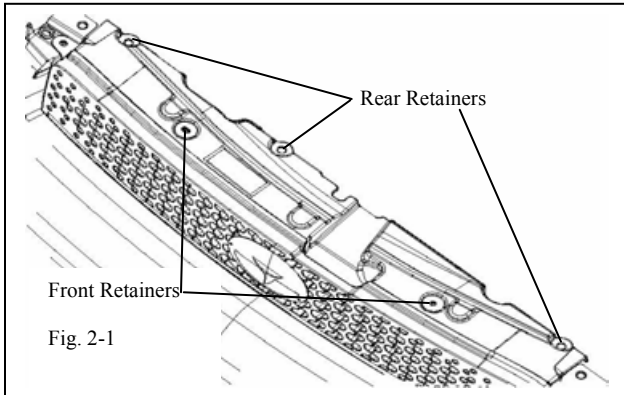
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



1. Preparation

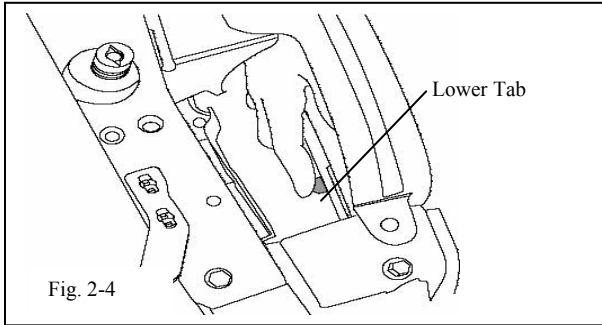
- (a) Layout parts to check for damage.
- (b) Read and understand the entire installation instructions prior to beginning.

2. Remove Vehicle Grille.



Note: Do not discard any removed fasteners, they are required for installation of Grille Upgrade.

- (a) Using Trim pry tool, remove five (5) front and rear plastic retainers attaching radiator cover, by first pushing down on the center of head, then prying retainer out. (Fig. 2-1 a & b).
- (b) Remove radiator cover and set aside for later use.
- (c) Using a 10mm socket and ratchet, remove two (2) screws attaching grille. (Fig. 2-2).
- (d) Using Trim pry tool, remove three (3) plastic retainers attaching grille, by first prying up on center head then removing entire retainer (Fig. 2-3 a & b).



- (e) From rear of grille gently pull up on lower tabs and push grille out of vehicle fascia. (Fig. 2-4).

3. Install Grille Upgrade.



- (a) Align Grille upgrade lower tabs with fascia slots. Gently push tabs into slots until securely snapped in.
- (b) Locate three (3) plastic retainer holes and install plastic retainers (removed earlier) by first pushing in outer body, then pushing in center.
- (c) Install two (2) screws using 10mm socket and ratchet.
- (d) Install Radiator cover, sliding front edge into Grille upgrade groove.
- (e) Locate five (5) front and rear plastic retainer holes and install plastic retainers (removed earlier).

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

Installation Verification

- Ensure all lower grille tabs are securely locked into vehicle fascia.
- Ensure radiator cover is inserted into grille upgrade.
- Ensure all clips are in place.

Vehicle Function Checks

No interference

- Ensure no interference between grille upgrade and hood when hood is closed.