

**Part Number: PT747-34010**

Section I - Installation Preparation

**Kit Contents**

Item #	Quantity Req'd.	Description
1	2	Door Sill Applique

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
1		

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description
1		

**Conflicts**

Note:
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**Recommended Tools**

<b>Safety Tools</b>	
None	
<b>Special Tools</b>	
Squeegee	# Felt Block (3M) P/N 71606
<b>Installation Tools</b>	
Lint Free Rags	
<b>Special Chemicals</b>	
Cleaner	3M™ Prep Solvent-70

# Available through local automotive paint supply stores

**General Applicability**






Note: Toyota Tundra MY2001/2/3/
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**Recommended Sequence of Application**

Item #	Accessory	
1		
2		
3		

\*Mandatory

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury
	<b>CRITICAL PROCESS:</b> Proceed with caution to ensure a quality installation.
	<b>GENERAL PROCESS:</b> This highlights specific processes to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> This calls out the specific tools and equipment required for this process

Section II - Installation Procedure

**A. Installation Temperature.**



1. Part and vehicle surface temperature must be between 65°F and 90°F for optimum installation. Store parts flat at room temperature in a clean dry place.

**B. Clean the Vehicle Surface.**



1. Clean the entire surface to remove grease and wax. Make sure surface is free of dirt and paint nibs. Wipe the application area clean with a lint-free cloth and 3M™ Prep Solvent-70. Immediately dry the installation area using a clean, dry, lint-free cloth.

**C. Installation of the Front Door Sill Applique.**

1. Carefully remove the entire paper liner starting at the removal tab. Avoid excessive finger contact with the adhesive surface.



2. Hold applique taut from each end and carefully work under door seal. Align front edge of applique with front of scuff plate. Align the outside border (grain separation line) of the applique visually directly below outer edge of door seal. (Fig.C-1)

3. Do not press applique down with fingers.



4. Using a felt block, squeegee the applique to the vehicle on the horizontal surface starting in the center and working out to each end with smooth overlapping strokes. (Fig. C-2)



5. Using a felt block, slowly squeegee the applique to the vehicle over the radius surface starting in the center and working out to each end with smooth overlapping strokes. (Fig. C-3)



Felt Block

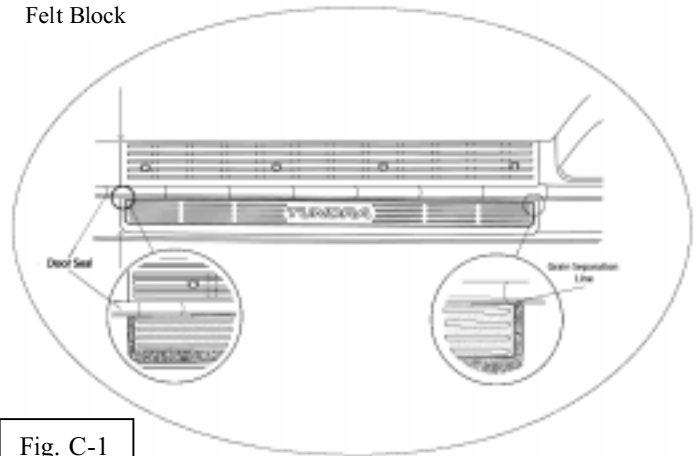


Fig. C-1

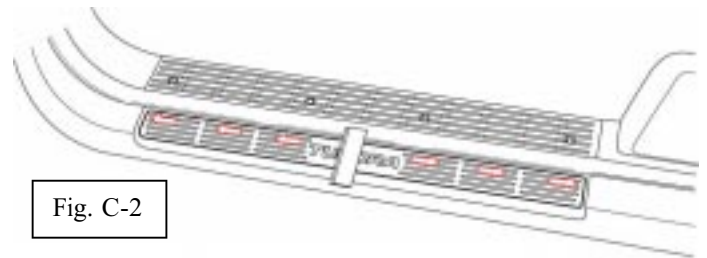


Fig. C-2

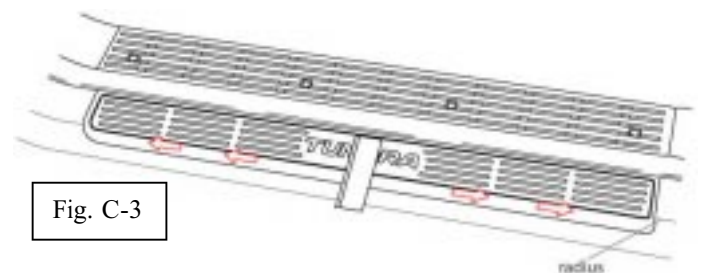

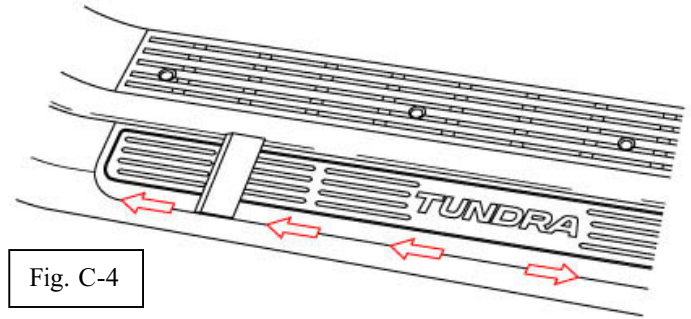


Fig. C-3

-  6. Using a felt block, slowly squeegee the applique to the vehicle over the vertical surface starting in the center and working out to each end with smooth overlapping strokes. (Fig C-4)



Section III - Functional Verifications

Check: \_\_\_\_\_

- Correct part
- Proper adhesion - Visual
- Proper adhesion - Physical
  
- Proper part alignment - Cross-Car.
- Proper part alignment - Fore/Aft.

Look For: \_\_\_\_\_

Verify part number/name on package

Look for bubbles & loose edges

Check for gaps in corners with fingernails. If present, resqueegee. With light pressure rub hand over top of applique and if crackling sound occurs, resqueegee. (Heating surface to minimum temperature may be required.)

Bottom of applique must be at least 1mm from lower radius on door sill.

Front edge of applique must not vary more than  $\pm 3$ mm from front edge of scuff plate.