

**TOYOTA**  
Preparation

**Prius**

**2010 -**

**DASH APPLIQUE**

**Part Number: 00016-47115 Light Bamboo**

**00016-47900 Graywood**

**Accessory Code: DM1 & DM2**



**Base Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Main IP
2	1	Shift Plate
3	1	Driver Front Door
4	1	Driver Rear Door
5	1	Passenger Front Door
6	1	Passenger Rear Door
7	1	Care & Cleaning Card

**Conflicts**

--

**General Applicability**

2010 Prius
------------

**Recommended Tools**

<b>Safety Tools</b>	
<b>Special Tools</b>	
Non Intrusive IR Temperature Probe/Gun	
<b>Installation Tools</b>	
Heat Source	
Lint-Free Scratch Resistant Cloth	3M Disposable Cloth (Recommended)
<b>Special Chemicals</b>	
Cleaner (Vehicle)	Alcohol / Water 50 / 50 Mixture
Bottled Distilled Water	In spray bottle

**Service Parts**

Item #	Qty	Description
00016-47115-01	1	Main IP (Light Bamboo)
00016-47115-02	1	Shift Plate (Light Bamboo)
00016-47115-03	1	Driver Front Door (Light Bamboo)
00016-47115-05	1	Driver Rear Door (Light Bamboo)
00016-47115-04	1	Passenger Front Door (Light Bamboo)
00016-47115-06	1	Passenger Rear Door (Light Bamboo)
00016-47900-01	1	Main IP (Graywood)
00016-47900-02	1	Shift Plate (Graywood)
00016-47900-03	1	Driver Front Door (Graywood)
00016-47900-05	1	Driver Rear Door (Graywood)
00016-47900-04	1	Passenger Front Door (Graywood)
00016-47900-06	1	Passenger Rear Door (Graywood)

\*Mandatory

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.
	<b>SAFETY TORQUE:</b> This mark indicates that torque is related to safety.

**SPECIAL NOTE: Installation Sequences**

After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

### 1. Inspection of Parts

- ⚠ (a) Inspect parts for defects and damage prior to installation.
- (b) Dry fit parts for placement and alignment.

### 2. Installation Precautions

- ⚠ (a) Thoroughly clean all installation surfaces using the alcohol and water 50/50 mix.
  - ⊘ (1) Always use a clean 3M lint free cloth.
  - (2) Shake solution well.
  - ⊘ (3) Apply solution to cloth. Do not spray cleaning solutions directly to any vehicle surfaces.  
(Fig. 1-1)
  - (4) Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry.
- ⚠ (b) Dash Appliqué must be between 70°F and 110°F (just prior to actual installation.)
- ⚠ (c) Vehicle dash surfaces must be between 70°F and 110°F (just prior to actual installation.)
  - (1) Warm up vehicle surfaces (as required).
  - (2) Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 70°F. Keep heat gun at lowest setting, 6" from surfaces.

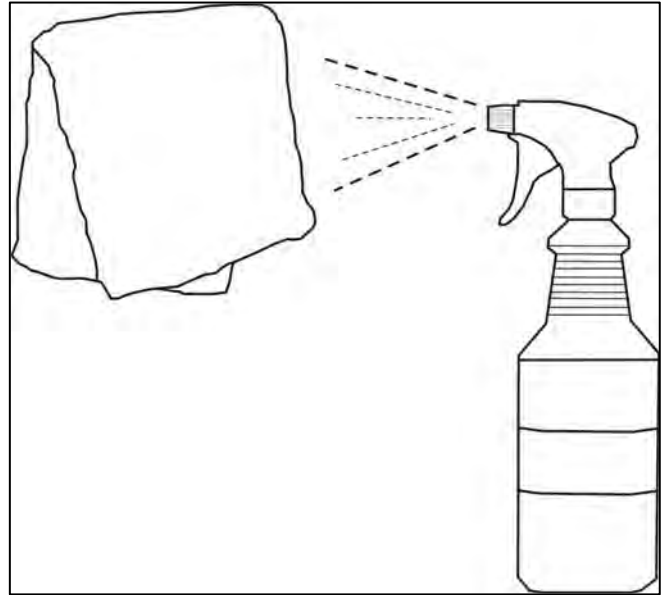


Fig. 2-1

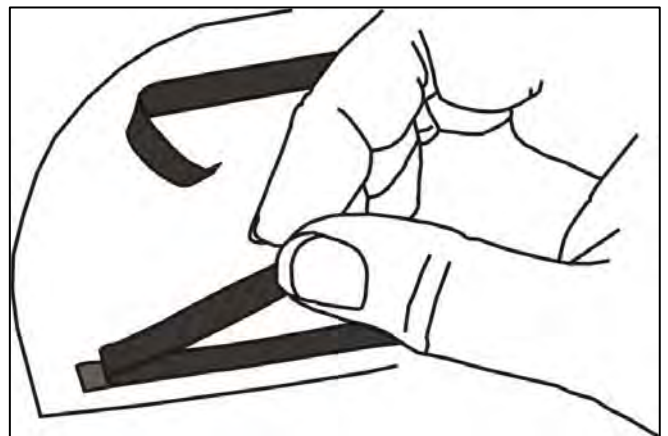




Fig. 3-1

- (3) Do not touch or allow debris or contaminants to come into contact with the adhesive prior to installation.

### 3. Install Shift Plate


- (a) Remove the 3M adhesive liners using the pull tabs. Be sure not to touch the adhesive during installation. (Fig. 3-1)
- (b) Using a clean water mist bottle, lightly mist adhesive of part (optional).

-  (1) Align part uniformly to edge of factory component. (Fig. 3-2)
- (2) Gently touch part into position.
- (3) Edge of appliqué should be flush to edge of factory component, +/- 2.0mm.

-  (4) Once positioned, press part firmly into place by applying finger pressure. Pressure is required for adequate bond to factory component.

### 4. Install Main IP

- (a) Remove the 3M adhesive liners using the pull tabs. Be sure not to touch the adhesive during installation.
- (b) Using a clean water mist bottle, lightly mist adhesive of part (optional).

-  (1) Align part uniformly to edge of factory component. (Fig. 4-1)

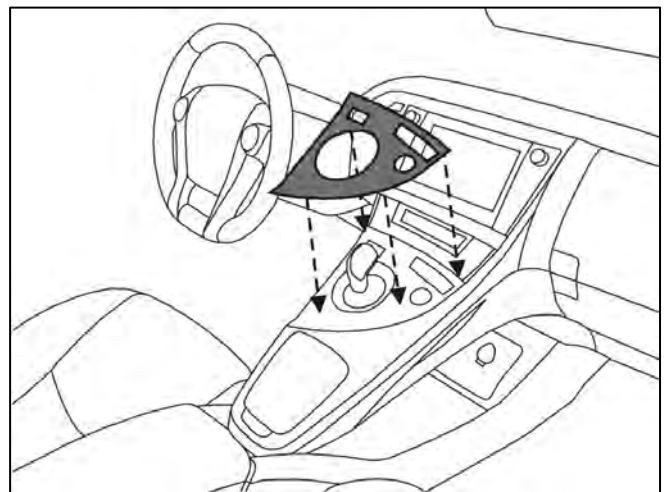


Fig. 3-2

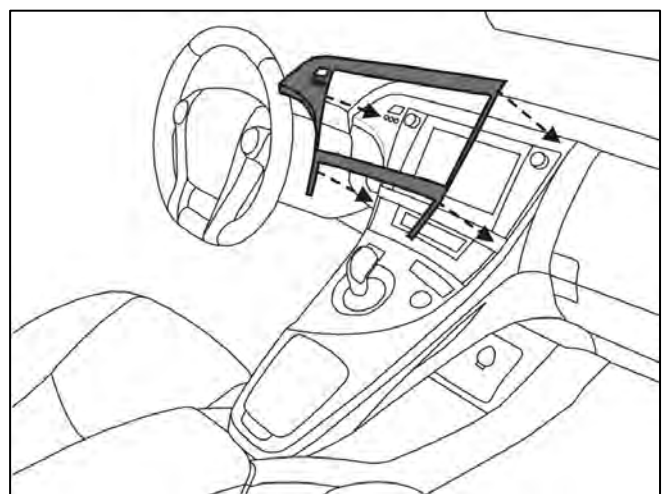




Fig. 4-1


- (2) Gently touch part into position.
- (3) Edge of appliqué should be flush to edge of factory component, +/- 2.0mm.

-  (4) Once positioned, press part firmly into place by applying finger pressure. Pressure is required for adequate bond to factory component.

### **5. Install Driver Front Door**

- (a) Remove the 3M adhesive liners using the pull tabs. Be sure not to touch the adhesive during installation.
- (b) Using a clean water mist bottle, lightly mist adhesive of part (optional).

-  (1) Align part uniformly to edge of factory component. (Fig. 5-1)
- (2) Gently touch part into position.
- (3) Edge of appliqué should be flush to edge of factory component, +/- 2.0mm.

-  (4) Once positioned, press part firmly into place by applying finger pressure. Pressure is required for adequate bond to factory component.

### **6. Repeat Step 5 for Passenger Front, Driver Rear, and Passenger Rear Doors**

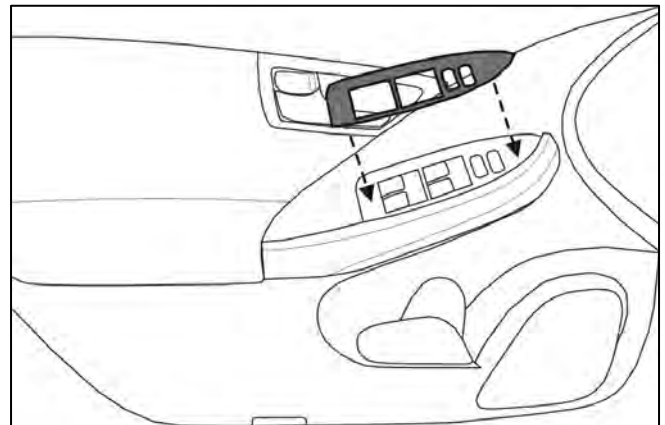


Fig. 5-1

Checklist - these points **MUST** be checked to ensure a quality installation.

---

Check:

Look For:

Vehicle Function Checks

Check the following function buttons:

- Check all applicable button / switches  
for function

Dash Appliqué should not interfere with any  
button function.

Edge of appliqué should be flush to edge of  
factory component, +/- 2.0mm

Accessory Function Checks

- Dash Appliqué – Adhesive

Dash Appliqué should be securely attached to  
panels.